

Company

BNS is a locally owned corporation that supplies machined and fabricated parts and products for the federal government as well as for commercial and private use. Our company possesses over 30 years of experience in machining and fabrication for a variety of industries. Our product mix includes aviation ground support equipment, aircraft maintenance stands, tooling, jigs and fixtures. We are capable of providing our customers with custom prototypes or reverse engineering of your existing or obsolete part. We offer short to medium production volumes as well as custom one-off design to full production. All of these services are located in our Warner Robins, Georgia facility.

Vital Information

BNS MACHINE AND FABRICATION, INC.
807-A CORDER ROAD
WARNER ROBINS, GEORGIA 31088
WWW.BNSMACHINE.COM

POC

CEO, WENDY TACKER
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Accept Credit Cards - YES

CAGE Code: 6ZCZ4

DUNS #: 079109086

FEIN: 46-3487237

Certifications & Specifications

Women Owned Small Business-WOSB
Corporate Structure: Small Business
Registered: SAM, DIBBS, FEDBIZOPPS

SIC Codes:

34430700 – Metal Parts
34440000 – Sheet Metalwork
3499 -- Fabricated Metal Products
34999921 – Stabilizing Bars, Cargo
3544 -- Special Dies, Tools, Jigs,
and Fixtures

NAICS Codes:

Primary:
332710 – Machine Shops
***332999** – All Other Miscellaneous
Fabricated Metal Product Mfg.

Other:

331210, ***332119**, ***332312**,
***332313**, ***332322**, ***332323**,
332721, 332722, 333514, 336411,
336413

- ***Designated WOSB – per 2012 NAICS Code List / WOSB Program**

FSC/PSC Codes:

J016, J017, J018, J019,
J020, J023, J025, J028,
J029, J031, K016, K017,
K020, K023, K025, 1730,
1820, 2040, 3020, 3411,
3413, 3415, 3416, 3417,
3419, 4920, 5305, 5306,
5310, 5331, 9630, 9640,
9650, 9999

Secret Security Clearance

Renewed 2/2014

Core Capabilities

- Machining (Light and Heavy)
- Fabrication
- Light Manufacturing
- Assembly/Sub-assembly/Kitting
- Tooling, Jig & Fixture Manufacturing
- Machine & Part Design
- Secondary Processing Including Paint Facilities & Equipment
- Welding – Steel, Stainless, Aluminum, Cast
- Plasma – Oxygen/Acetylene Cutting, Spot Welding
- Turning, Boring, Milling, Broaching, Drilling
- Line Boring
- Structural Steel Metal Fabrication
- All Metals and Alloys, Structural Shapes Including Channel, Angle, Beam, Tubes and Plate
- Full Range of Materials from Plastic to Exotics (Titanium/Inconel)
- Project Management

Industries: Aerospace, Military, Transportation, Specialty Automotive, Specialty Recreation, General Industry

Facilities & Equipment

- ❖ ~20,000 Sq Ft Facility - Manufacturing and Office Space with Welding, Paint, Machining, Fabrication, Assembly & Testing
- ❖ Presses, Mills, Drills, Grinders, Lathes
- ❖ Boring Mill / Tracing Mill / Tubing Bender
- ❖ Box Pan Brake, Sheet Metal Brake
- ❖ Horizontal and Vertical Band Saw
- ❖ MIG & TIG Welding - Plasma Cutting, Oxygen-Acetylene
- ❖ Large Capacity Paint Facility

Materials

Abrasion Resistant Plate, Abrasion Resistant Steel, Alloys, Aluminum, Angles, Beams, Brass, Bronze, Carbon Steel, Channels, Copper, Chrome Rod, Chrome Shafting, Cold Rolled Steel, Decking, DOM, Exotic Material, Expanded Metal/Galvanized Steel, Floor Plate, Grating, Flat Bar, Hex Stock, Hot Rolled Steel, Inconel, Plate, Pipe, Pre-Heat Treated 4140/4142 Alloy, Pre-Heat Treated Steel, Rebar, Rounds, Round Tubing, Sheet, Square Stock, Square Tubing, Stainless Steel, Strip Stock, Structural Steel, Tees, Threaded Rod, Titanium, Tool Steel, Turn Ground Polished